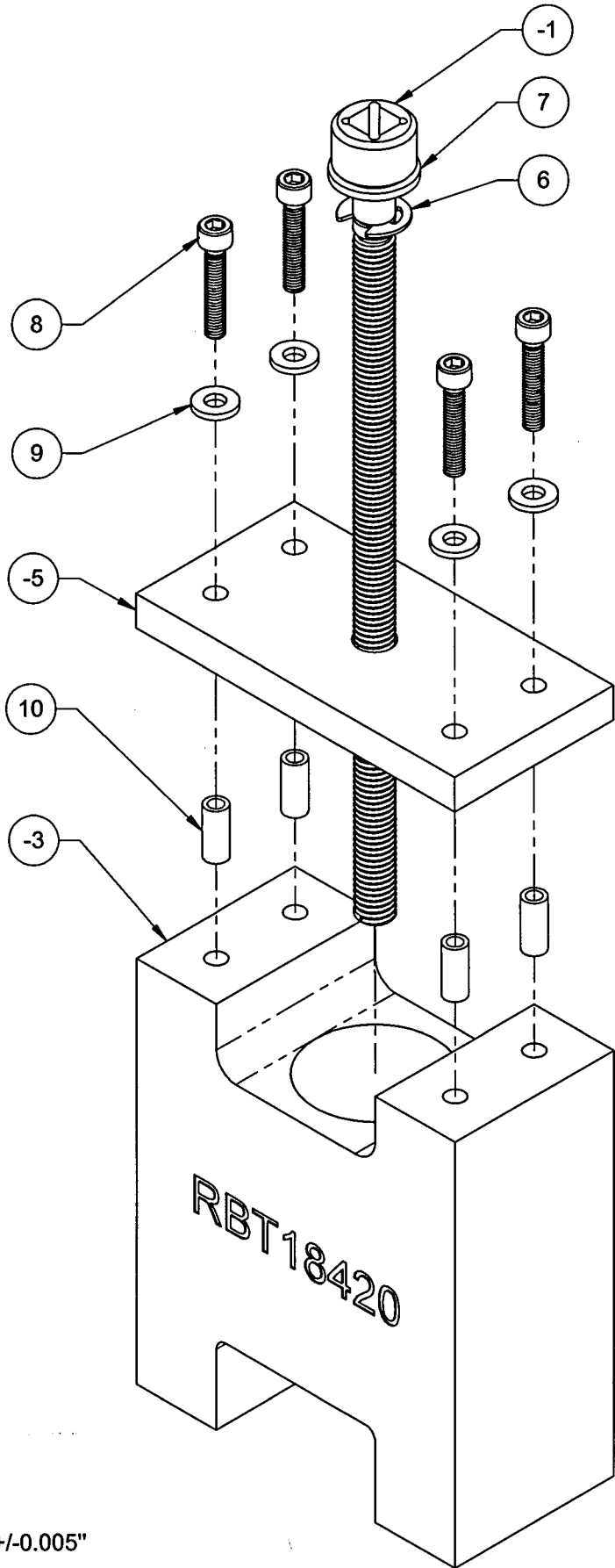
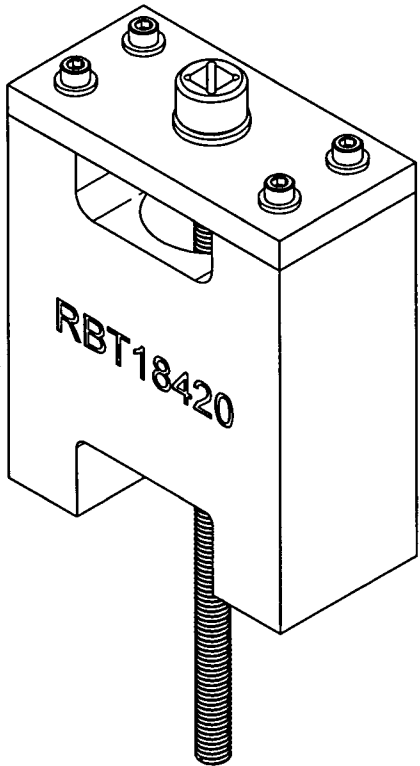


ITEM #	QTY	PART #	PART TITLE
-1	1	RBT18420-1	BOLT
-3	1	RBT18420-3	BODY
-5	1	RBT18420-5	PLATE
6	1	McMaster#98407A134	3/8" RETAINING RING
7	1	McMaster#91950A031	0.406" X 0.812" SS WASHER
8	4	NAS1351-C316	#10-32 SOCKET HEAD SCREW
9	4	NAS1149-C0363R	.203" X .438" X .063" SS WASHER
10	4	MS21209-F130L	#10-32 HELICAL INSERT



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ASSEMBLE AS SHOWN

RBT18420 WING PIN PULLER

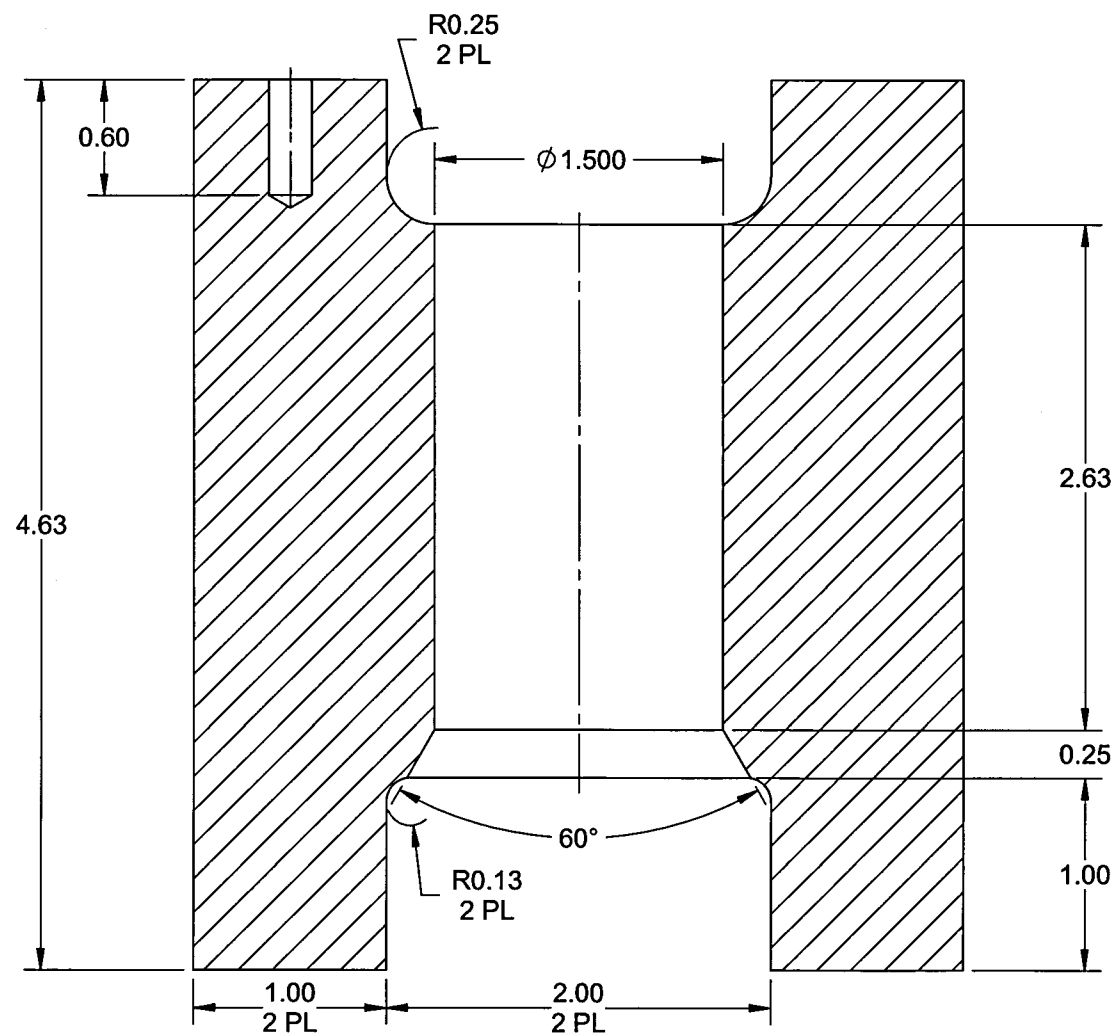
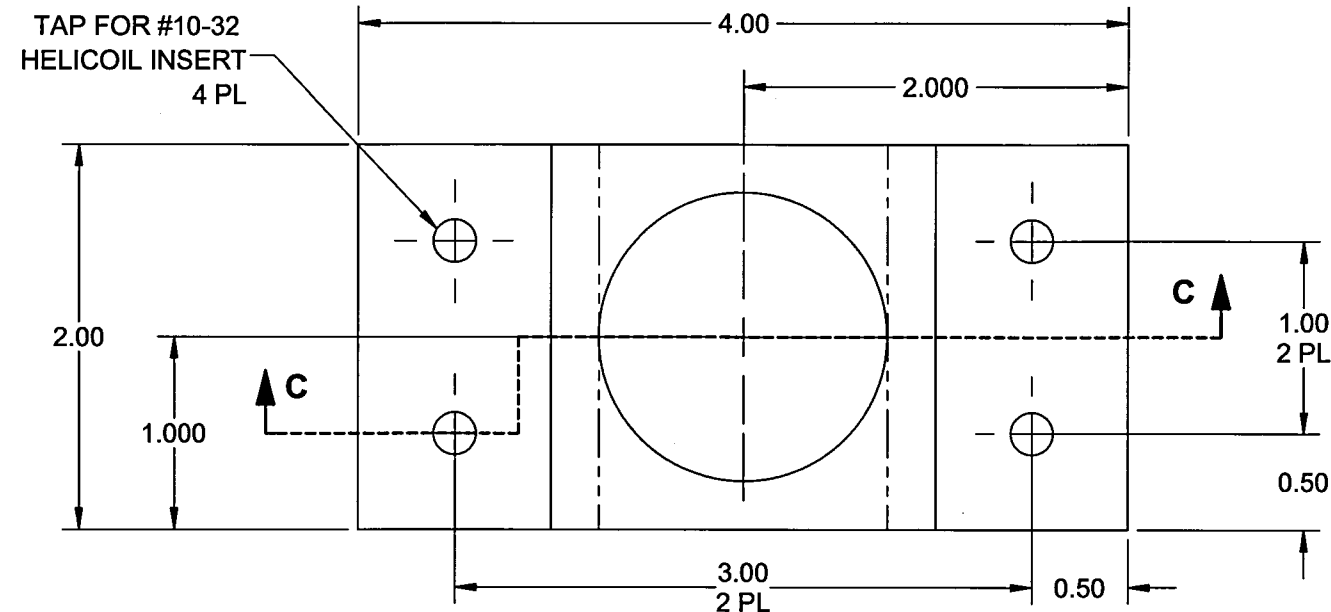
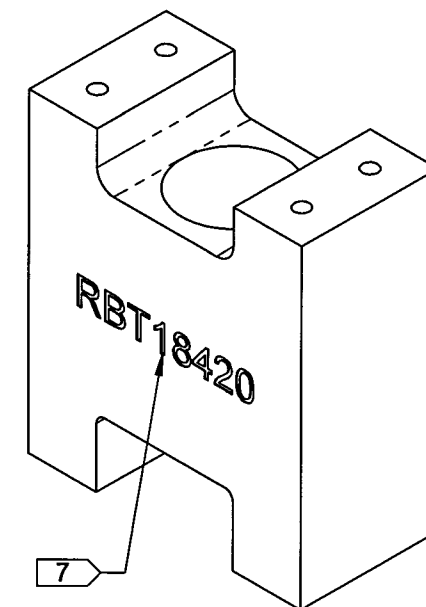
A	NEW ISSUE		18-589	KT
REV.	DESCRIPTION		ECN #	BY
DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KT			
CHECKED	ML 03/20/2018	TOOL PART #	REV. A	
MFG. APPR.	DD 03/20/2018	RBT18420	SHEET 1 OF 4	
APPROVED	ML 03/20/2018	TITLE	SCALE	
DATE 3/20/2018		WING PIN PULLER	NTS	
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**SECTION C-C****RBT18420-3 BODY****NOTES:**

1) MATERIAL: UHMW

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	ML 03/20/2018	TOOL PART #	REV. A
MFG. APPR.	DD 03/20/2018	RBT18420	SHEET 3 OF 4
APPROVED	ML 03/20/2018	TITLE	SCALE
DATE 3/20/2018		WING PIN PULLER	NTS
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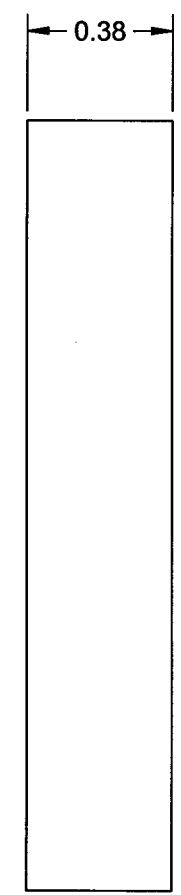
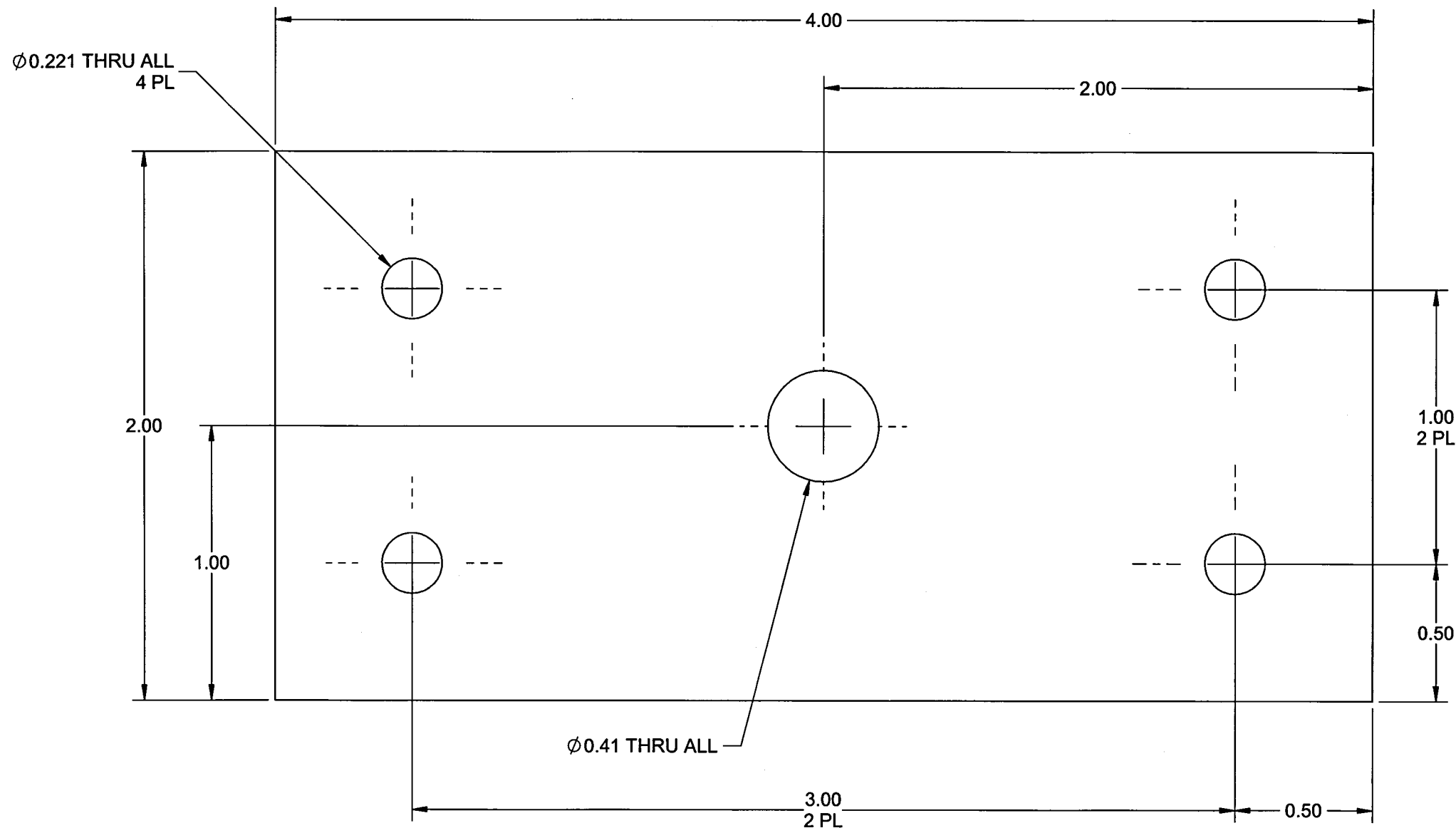
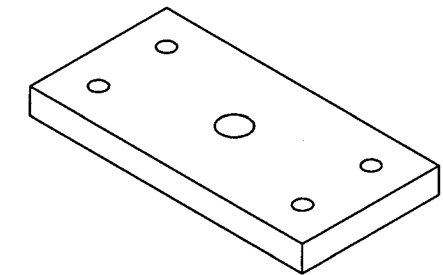
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RBT18420-5 PLATE

- NOTES:
- 1) MATERIAL: 303/304/316 STAINLESS STEEL
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	ML 03/20/2018	TOOL PART #	REV. A
MFG. APPR.	DD 03/20/2018	RBT18420	SHEET 4 OF 4
APPROVED	ML 03/20/2018	TITLE	SCALE
DATE 3/20/2018		WING PIN PULLER	NTS
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